

**T E C H N I C A L
I N F O R M A T I O N
F O R T H E V E R S I O N
8 . 0 C S - 2 3 0 - A C**



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**S P E E D I N G
B U Z Z E R (P 4 5)**

P45 = 0, Disabled (Default)
P45 > 1, Enabled (1- 150 km/h, 1-93mi/h)

The speeding buzzer becomes active only when the ground speed is greater than the speed set in P45 and the conveyor speed > 0.

The Productivity Software is easy to install on a computer with either Window95 or Windows NT operating system. An intuitive and user friendly Graphics User Interface (GUI) is at your finger tips within minutes.

**M A T E R I A L
D E T E C T (P 6 8)**

This digital input is used to detect if the material is low or empty. It can be configured to work with two different active voltage levels.

P68 = 0, Disabled (Default)
= 1, Ground Voltage Level to activate
= 2, Positive Voltage Level to activate

To enable select P68 and select ground or 12V reference depending on incoming signal to activate this mode of operation.

**N o r m a l M o d e
o f O p e r a t i o n**

- Active signal means material flowing from conveyor
- When material stops flowing from conveyor signal is lost and/or de-activated
- After Error time out setting has elapsed and material flow remains stopped error will be initiated.
- Operator will be warned with the following message
- Controller references severity code and changes regulation/control mode accordingly
- Utilize standard severity codes structure as per all other Errors
- Default from factory should change all "Output to Zero"
- Operator will confirm that load is empty and turn application rate dial to zero and/or power controller off. Providing application rate is at zero and/or mode of operation is such that conveyor is not turning error will not re-activate.

**C a b l e o r S e n s o r
F a i l u r e M o d e
o f O p e r a t i o n**

- Action Error 09 becomes active as identified earlier
- Severity goes active "Output to Zero"
- Operator acknowledges error by pushing increment or arrow button.
- Controller resets error timer
- Controller logs Error 09
- Normal operation resumes the Error 09 would re-occur upon acknowledgement by operator
- Only when the problem is fixed or the Material detect is disabled in P68 the Error 09 will not re-occur

**G A T E R E A D B A C K
(P 7 5 , P 7 6 , P 7 7)**

P75 – Gate Read Back Select
 P76 – Minimum Gate Opening
 P77 – Maximum Gate Opening

P75 = 0, Disabled (Default)
 = 1 Enabled

P76 defaults to 0. To calibrate the minimum gate:

- Adjust the gate all the way down to the closed position
- Press 'BLAST' button to enter into editing mode
- Press 'REVERSE' button to read the minimum gate value
- Press 'BLAST' to record the value

P77 defaults to 255. To calibrate the maximum gate:

- Adjust the gate up to the maximum opening
- Press 'BLAST' button to enter into editing mode
- Press 'REVERSE' button to read the maximum gate value
- Press 'BLAST' to record the value

**N o r m a l M o d e
o f O p e r a t i o n**

- Select P75 and select 1 to turn Gate Read Back ON
- Calibrate P76 and P77
- Operator will read



i.e. 1-100 percent of gate position. For gate position calculations in operation mode calculation will be based on percent position not whole integer.

**F a i l u r e M o d e
o f O p e r a t i o n
(s e n s o r o u t o f r a n g e
o r c a b l e s b r o k e)**

- Upon detecting failed feedback signal that is below P76 (minimum) or above P77 (maximum) an Error 02 will be generated within the Error 02 conditions, i.e. Timeout and severity.
- Error 02 text to be changed to "AR/GATE ERROR"
- With the Error 02 on the display the OPERATOR have to press UP/DOWN to remove the error
- After the Error 02 is removed the GATE function will be set to Manual GATE mode. The Operators will be alerted by putting the text "CHECK GATE" on the display. Then the Operator has to check the actual gate setting, acknowledge or change to the correct gate setting by pressing UP/DOWN ->BLAST. Cycling the CS-230 –AC power will put the GATE function back to Gate Read Back mode since the P75 has not been changed.

**LIQUID READ
BACK (P78)**

P78 is the pulses/Gallon or pulses/Liter.

P78 = 0, OFF (Default)

P78 > 1, ON (1-9999 pulses/gallon, 1-2642 pulses/liter)

For instance, sensor specs: 1.5 GPM = 42.2 Hz

P78 = 42.2 x 60 pulses/min /1.5 gallon = 2532/1.5 = 1688 pulses/gallon

For operator to view the liquid flow on the display a value of 1024 has to be added to the P55. Once it is selected operators can view the liquid flow on the display in Gallon/Ton for or Liter/Ton by pressing Up/Down Buttons on the front panel. And the operator will read:



The cumulated liquid volume is also logged in the controller together with other spreading data. The following is a sample log data printout.

Logged Data View												
Close Print												
TRUCK NUMBER: 70												
LOG TIME & DATE: 14:17 3/16/2008 Controller Version: 7.0 Index (0-7) 0												
Event Nbr.	Day	Sp'd Rate	Start Time	Run Time	Run Dist. (m)	Blast Dist. (m)	Avg. Spd. (km/h)	Sp'd Qty. (kg)	Blast Qty. (kg)	Pause (s)	Liquid Vol. (L)	Ld/Gal/Ton
01	16	0000	14:00	00:00:12	000.16	000.04	040.0	00000	00000	000.0	0000.0	1.001/-
02	16	0253	14:01	00:05:00	004.15	000.00	049.8	01039	00000	000.0	0050.0	1.001/-
03	16	0000	14:06	00:01:01	000.04	000.00	049.6	00000	00000	000.0	0000.0	1.001/-
04	16	0225	14:07	00:09:55	008.26	000.00	050.0	01860	00000	000.0	0158.3	1.001/-
05	16	0000	14:17	00:00:03	000.03	000.00	036.0	00000	00000	000.0	0000.0	1.001/-
					SAND	SALT	MIX	MAT4				
PERIOD RUN DISTANCE (m)					13.44	0.0	0.0	0.0				
PERIOD BLAST DISTANCE (m)					0.04	0.0	0.0	0.0				
PERIOD SPREAD QUANTITY (kg)					2899.0	0.0	0.0	0.0				
PERIOD BLAST QUANTITY (kg)					0.0	0.0	0.0	0.0				
LIQUID QUANTITY (Lit)					200.34							
SEASON DISTANCE (m)					13.44	0.0	0.0	0.0				
SEASON QUANTITY (kg)					2899.0	0.0	0.0	0.0				

**S P I N N E R
O P E R A T I O N (P 3 5)**

Two extra selections have been added to the existing parameter P35 (Spinner Stop/No Stop) function as show below.

- P35 = 0, Spinner will not stop regardless of ground speed, but it will stop on PAUSE
- = 1, Spinner will stop without GS and at PAUSE mode
- = 2, Spinner will not stop with PAUSE but will without ground speed
- = 3, Spinner will not stop regardless of PAUSE or GS

T R U E O P E N L O O P

To enable the "true open loop" or SLP as it is referenced to,

- P51 must be set to 3
- Proceed with Auto cal. Similar to CLP.
- Load vehicle
- P21 vehicle start weight
- P24 auto calibration
- P22 vehicle end weight

OR

Perform a material catch

- Enter any value in P21. E.g. – 1000 lbs.
- Perform a material catch using P24
- Weigh the material caught. E.g. 100 lbs.
- Subtract that value from P21
- Enter that value into P22. E.g. 900 lbs.

A P25 calibration value will be derived based on a simulated conveyor maximum rpm.

The logs in SLP will be similar to the data produced in a closed loop system, including application rates, distances and accumulated quantities.

CAUTION: All the new parameters are not implemented in the Caliprompter. They have to be manually entered on the CS-230-AC controllers.